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Memory position	Press "S", indicator show "S-", meanwhile "- -" flicker, at the same time touch "1-4" button, reserve this position to button "1-4"	
Timer	1: Press "1" & "3" together 2: Press "▲" or "▼" to set the time. The timer can be set with 0,5 hours	
Lock & Unlock	Lock: S+▲; Unlock : S+▼	
Unit conversion (Cm→Inch or Inch →Cm)	Step 1: Long press the "S" key until show: "S-1"; Step 2: Again press the "S", then it show "0" or "1" (Current in use unit) Step 3: Press "▲" or "▼" to adjust the unit from "0" →"1" or "1"→"0" Step 4: Press "S" Save	
Upper and lower limit	Lower limit of the value below 100, press the "▲" + "▼" keys, listen to the buzzer Upper limit is above 100, press the "▲" + "▼" keys, listen to the buzzer	
Sensitivity adjustment	Step 1: Long press the "S" key until show: "S-1"; Step 2: Press "▲" Show : "S-2" Step 3: Touch "S" the hand display show the current sensitivity level;The default is level 4 Step 4: Press "▲" or "▼" to adjust the sensitivity level , from 1 ~8. Step 5: Press "S" Save	
Reset (RST)	Press and hold "▼", until led display show lowest height and shows RST. Then press "▼" again. The desk will go up about 5mm. Reset finished.	
Error Code	Status	Handle method
E01	The main supply voltage exceeds 45V	Check the main power supply
E02	The height deviation between the spindle is more than 1cm	Reinitialization
E04	Hand controller connection or communication error	Check the manual controller wire
E05	Distress stop display	Restart after power failure
E06	Main power failed to start, lower than 20V	Replace the main power supply, or check the main power cable
E07	Protection when the main power supply is running, lower than 20V	Connect the electricity again
E08	The desktop is tilted when running	Restart after power failure
HOT	The system overheats or works continuously for more than 2 minutes	Wait for an 18-minute rest
E11	Motor unconnected	Check the connection
E12	Motor current sampling channel error	Replacement panel
E13	Motor phase missing, phase line disconnected	Check whether the motor is improperly connected
E14	Motor hall error, or hall line disconnected	Check the hall signal, or change the cable
E15	Motor internal short circuit	Replace the motor
E16	Motor block rotation	Reinitialization
E17	Motor is running in the wrong direction	Replace the motor wire
E18	Motor overload	Reduce Load